



301 - 302 - 303

# DENSITY TRANSMITTERS

FOR DENSITY AND CONCENTRATION APPLICATIONS

- Accuracy ± 0.0004 g/cm³ (± 0.1 °Brix)
- Range 0.5 g/cm<sup>3</sup> 5 g/cm<sup>3</sup>
- Direct density or concentration readout in engineering units such as g/cm³, Kg/m³, Specific Gravity, 'Brix, 'Baume, 'Plato, 'INPM, 'GL, 'API, % Solids, % Concentration, etc.
- Integral Temperature Sensor
- Suitable for Tank and Pipe Applications
- Factory Calibration and Self Calibration
- Advanced Diagnostics
- Largest Library of Function Block Execution Capacity
- Industrial and Sanitary Models
- Instantiable Function Blocks
- Supported by DD, EDDL and FDT/DTM





CE

























Tel: 0098 21 73051 Fax: 0098 21 77009563



- Accuracy ±0.0004 g/cm³ (±0.1 °Brix);
- Temperature compensation;
- Range 0.5 g/cm³ 5 g/cm³;
- Standard industrial and sanitary process connection;
- Digital LCD indicator;
- Direct density or concentration readout in engineering units;
- Suitable for dynamic and static liquids;
- Two wire loop powered;
- Several different wetted materials;
- Single integrated unit without moving parts;
- Factory calibration and Self calibration;
- In field re-calibration:
  - No standard reference required;
  - No lab calibration required;
  - No process shutdown.
- Continuous/Self diagnostics;
- Weather proof, explosion proof and intrinsically safe;
- The control strategy is built from direct instantiation and deletion of function blocks;
- Configuration and Parameterization all through open and interoperable configuration tools available in the market, e.g., based on PC or PCMCIA Cards or operations by the local adjustment switches (should be used with a LCD display);
- Use of the Analog Input function;
- Totally digital; including sensor, electronics and communication;
- Configurable Local Adjustment (Foundation fieldbus™ and PROFIBUS PA);
- Easy firmware upgrade (via Flash Memory Interface) for Foundation fieldbus<sup>™</sup> and PROFIBUS PA;
- Easy maintenance;
- Three technology options: HART®, FOUNDATION fieldbus™, PROFIBUS PA.

## HART® - 4 to 20 mA

- Multi-drop operation mode;
- Supports DTM and EDDL.

## FOUNDATION fieldbus™

- 17 different types of function blocks for control strategies and advanced diagnostics;
- Up to 20 function blocks;
- Two analog inputs: density and concentration or temperature;
- Execution of up to 31 external links (19 Publisher and 12 Subscriber);
- 12 mA consumption;
- Dynamic block instantiation improves interchangeability;
- FOUNDATION fieldbus<sup>™</sup> registered and ITK approved;
- MVC (Multivariable Container) enabled.

## **PROFIBUS PA**

- 12mA consumption;
- Three Function blocks for analog inputs: density, concentration and temperature;
- Integrated to Simatic PDM;
- Supports DTM and EDDL;
- Profile 3.0 improves interchangeability.













The DT300 "Touché" Intelligent Density Transmitter is an instrument developed for the continuous, online measurement of liquid density and concentration, directly in the industrial process.

Its pioneer technology consists of a capacitive type differential pressure sensor coupled to a pair of pressure repeaters immersed in the process. A temperature sensor located between the two pressure repeaters is used to compensate the temperature variations in the process fluid.

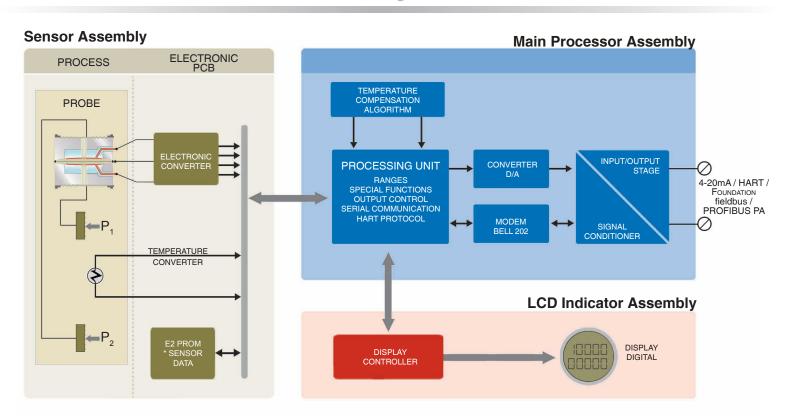
A dedicated software, by means of an algorithm, calculates the fluid density.

Depending on the industrial process, density may be expressed in g/cm³, Kg/m³, Ib/ft³, Specific Gravity, Brix degree, Gay-Lussac degree, Baumé degree, Plato degree, INPM degree, API degree, Solids %, Concentration %, etc.

Designed for process control applications, these 2-wire transmitters generate a signal proportional to the concentration/density. Digital communication for remote calibration and monitoring is also provided.



# **Block Diagram**







The DT300 "Touché" is available in two models:

- DT300I (Industrial Model) for general purpose;
- DT300S (Sanitary Model) for food and other applications where sanitary connections are required.

Both models have two mounting types: top mounting (straight type) and side mounting (curved type).

Installation may be done either in open or pressurized tanks, or directly in pipes since the DT300 is suitable for dynamic and static fluids.

The Sanitary model that meet 3-A Certification (Authorization N° 1399) uses a Tri-Clamp connection to allow a quick and easy connection and disconnection from the process. The wetted surface finish is polished and then is free of crevices where food or bacteria can be collected. 3A is the most widely accepted sanitary standard in the food, drug and beverage industry.

# **Applications**

## Sugar and Alcohol Processing Plants:

Brix of the sugarcane juice, brix of the must, brix of the syrup, brix of the molasses, brix of the solved juice, calcium solution of the Baumé, interface level of the hexane cycle, lime density, INPM degree of the hydrated alcohol, INPM degree of the anhydrid alcohol, etc.

## Dairy Product Industries:

Condensed milk, Lactose, Yogurt, Cream cheeses, Lactic Acids, etc.

## Food Industry:

Vegetable oils, miscellaneous extractions, fruit syrup, starch dilution, glucose, jams, jellies, sweets, honey, tomato pulp, citrus juices, etc.

## Pulp and Paper Industries:

Black liquor, green liquor, white liquor, red liquor, caustic soda concentration, ash dilution, talc dilution, pulp dilution, ink concentration, potassium hydroxide, etc.

## Beverage Industry:

Beer (Plato degree in the fermentation process) Soft Drinks (brix of the liquid sugar, etc.), liquors, wines, soluble coffee, malt, tequila, etc.

## Chemical Industry:

Acids, concentration/mixture, caustic soda, glycol, salt solution, detergent, toluene, urea, potassium, etc.

# Mining Slurries:

Mineral pulp, extraction of thins, flotation, thickening, acid concentration, starch dilution, scrapers, lime mud.

## Petrochemical Industry:

Gas washing water, lubricant oils, aromatic extraction, fuel oils, gasoline, kerosene, water/oil interface level.







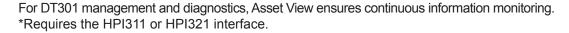
DT300 Series are available in three different technologies: HART® (DT301), Foundation fieldbus™ (DT302) and PROFIBUS PA (DT303). These instruments can be configured with Smar software and other manufacturers' configuration tools.

Local adjustment is available in DT302 and DT303. For these models is possible to configure concentration adjust, self-calibration, direct density or concentration readout in engineering units and other control functions using the magnetic screwdriver. Smar has developed Asset View, which is a user-friendly Web Tool that can be accessed anywhere and anytime using an Internet browser. It is designed for management and diagnostics of field devices to ensure reactive, preventive, predictive and proactive maintenance.

## HART® - DT301

DT301 (HART® protocol) can be configured by:

- Smar CONF401 for Windows and UNIX;
- Smar DDCON100 for Windows and UNIX;
- Smar HPC301 for several models of Palms\*;
- Other manufacturers' configuration tools based on DD (Device Description) or DTM (Device Type Manager), such as AMS<sup>™</sup>, FieldCare<sup>™</sup>, PACTware<sup>™</sup>, HHT275 and HHT375, PRM Device Viewer.





# FOUNDATION fieldbus<sup>TM</sup> - DT302

DT302 utilizes the Foundation fieldbus™ H1 protocol, an open technology that allows any H1 enabled configuration tool to configure this device.

Syscon302 (System Configuration Tool) is a software tool used to configure, maintain and operate the field devices. Syscon offers efficient and friendly interaction with the user, using Windows NT version 4.0 or later, Windows 2000 and Windows XP.

Configuration tools such as AMS<sup>™</sup> and HHT375 can configure DT302 devices. DD (Device Description) and CF (Capability File) files can be downloaded at either the Smar or Fieldbus Foundation website.

DT302 supports complex strategies configurations due to the high capacity and variety of dynamic instantiable function blocks.

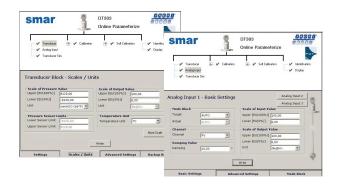
Seventeen different types of function blocks are supported, and up to 20 function blocks can be running simultaneously. Maintenance procedures with Asset View diagnostics and status information from Foundation fieldbus<sup>TM</sup> result in a safer plant with longer availability.



## **PROFIBUS PA - DT303**

DT303 (PROFIBUS PA protocol) can be configured using Simatic PDM and by the FDT (Field Device Tool) and DTM (Device Type Manager) concept tools, such as FieldCare™ and PACTware™. It can also be integrated by any PROFIBUS System using the GSD file.

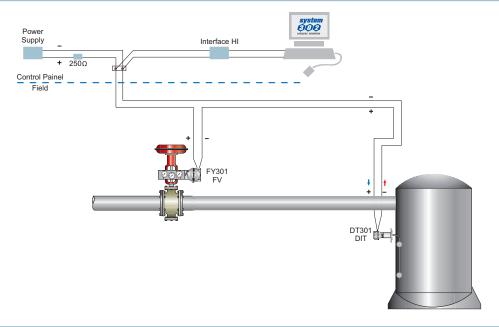
PROFIBUS PA also has quality and diagnostic information, improving plant management and maintenance.



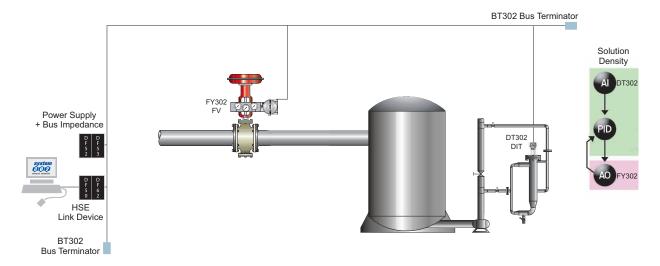




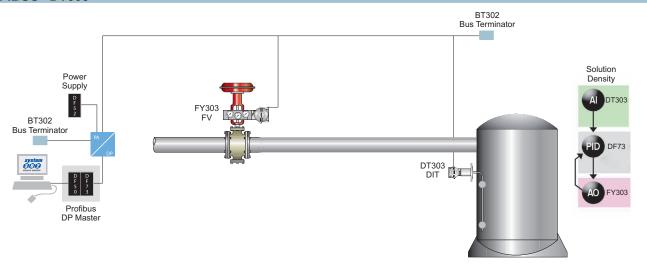
# HART® - DT301



# FOUNDATION fieldbus™ - DT302



## **PROFIBUS - DT303**







# **Functional Specifications**

Output and	HART®: Two-wire, 4-20 mA with super-imposed digital communication (HART® Protocol).				
Communication Protocol	FOUNDATION fieldbus™ and PROFIBUS PA: Digital only. Complies with IEC 61158-2:2000 (H1): 31.25 kbit/s voltage mode, bus powered.				
Power Supply/ Current Consumption	HART®: 12 to 45 Vdc. FOUNDATION fieldbus™ and PROFIBUS PA: Bus powered: 9 to 32 Vdc. Quiescent current consumption: 12 mA.				
Indicator	4½-digit numerical and 5-character alphanumerical LCD indicator (optional).				
Hazardous Area Certifications	HART®, FOUNDATION fieldbus™ and PROFIBUS PA: Explosion proof, weather proof, intrinsically safe, CEPEL, Dekra/EXAM, FM, NEMKO and NEPSI.  FOUNDATION fieldbus™ and PROFIBUS PA: FISCO Field Device Ex ia IIC T4 (CEPEL, Dekra/EXAM, NEPSI) and FNICO Field Device Ex nI IIC				
Other Certification	T4 (CEPEL, Dekra/EXAM).  HART®, FOUNDATION fieldbus™ and PROFIBUS PA: 3A Sanitary Standard.				
Zero and Span Adjustments	Noninteractive, via digital communication or local adjustment.				
Failure Alarm (Diagnostics)	Detailed diagnostics through communication for all protocols.  HART®: In case of sensor or circuit failure, the self diagnostics drives the output to 3.6 or 21.0 mA, according to the user's choice.  Foundation fieldbus™: For sensor circuit failures, events are generated and status is sent to link outputs. Detailed diagnostics are available in the contained parameters.  PROFIBUS PA: For sensor or circuit failures, status is sent to output parameters. Detailed diagnostics are available in the contained parameters.				
Temperature Limits	Ambient: -40 to 85 °C (-40 to 185 °F)  Process: -20 to 150 °C (-04 to 302 °F)  Storage: -40 to 100 °C (-40 to 212 °F)  Digital Display: -10 to 60 °C (14 to 140 °F)				
Turn-on Time	HART®: Performs within specifications in less than 5 seconds after power is applied to the transmitter. FOUNDATION fieldbus™ and PROFIBUS PA: Performs within specifications in less than 10 seconds after power is applied to the transmitter.				
Configuration	HART®:  By digital communication (HART® protocol) using the configuration software CONF401, DDCON (for windows), HPC301 or HPC401 (for Palms). It can also be configured using DD and FDT/DTM tools.  Foundation fieldbus™ and PROFIBUS PA:  Basic configuration may be done using the local adjustment magnetic tool if device is fitted with display. Complete configuration is possible using configuration tools.				
Static Pressure Limit	7 MPa (70 kgf/cm²) (1015 psi).				
<b>Humidity Limits</b>	0 to 100% RH.				
Damping Adjustment	0 to 32 seconds in addition to intrinsic sensor response time (0.2 s) via digital communication.				





# **Performance Specifications**

Reference Conditions	Temperature of 25 °C (77 °F), atmospheric pressure, power supply of 24 Vdc, silicone oil fill fluid, isolating diaphragms in 316L SST and digital trim equal to lower and upper range values.				
Accuracy	For range 1: ±0.0004 g/cm³ (±0.1 °Bx) For range 2: ±0.0007 g/cm³ For range 3: ±0.0016 g/cm³ Linearity, hysteresis and repeatability effects are included.				
Stability (for 12 months)	For range 1: 0.021 x 10 <sup>-3</sup> g/cm <sup>3</sup> For range 2: 0.083 x 10 <sup>-3</sup> g/cm <sup>3</sup> For range 3: 0.521 x 10 <sup>-3</sup> g/cm <sup>3</sup>				
Ambient Temperature Effect (per 10 °C)	For range 1: 0.003 x 10 <sup>-3</sup> g/cm <sup>3</sup> For range 2: 0.013 x 10 <sup>-3</sup> g/cm <sup>3</sup> For range 3: 0.041 x 10 <sup>-3</sup> g/cm <sup>3</sup>				
Static Pressure Effect	Zero Static Pressure  For range 1: 0.001 x 10 <sup>-3</sup> g/cm <sup>3</sup> For range 2: 0.004 x 10 <sup>-3</sup> g/cm <sup>3</sup> For range 3: 0.007 x 10 <sup>-3</sup> g/cm <sup>3</sup>				
Power Supply Effect	± 0.005% of calibrated span per volt.				
Mounting Position Effect	It can be eliminated after installation. No span effect.				
Electro-Magnetic Interference Effect	Designed to comply with IEC 61326-1:2006, IEC 61326-2-3:2006, IEC 61000-6-4:2006 and IEC 61000-6-2:2005.				





# **Physical Specifications**

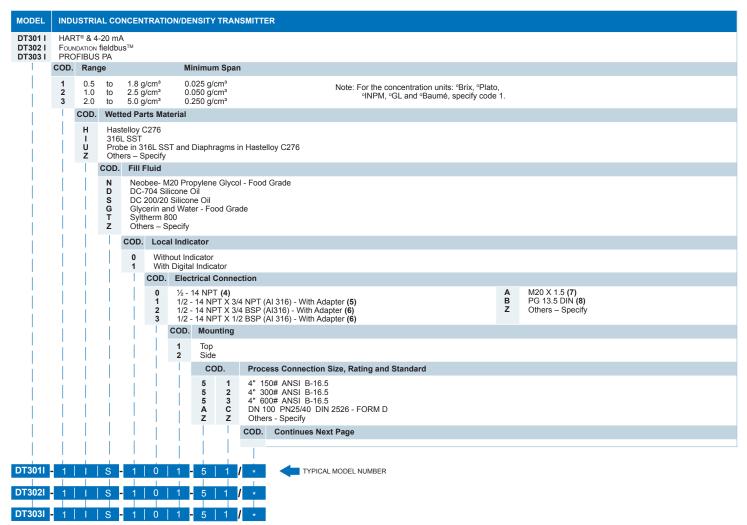
Electrical Connection	1/2 - 14 NPT M20 X 1.5 PG 13.5 DIN
Process Connection	Industrial Model: 316 SST Flange ANSI B16.5 4". Sanitary Model: 304 SST Tri-clamp 4".
Wetted Parts	Isolating Diaphragms: 316L SST or Hastelloy C276. Wetted O-Rings (For Sanitary Model): Buna N, Viton™ or Teflon™.
Nonwetted Parts	Electronic Housing: Injected aluminum with polyester painting or 316 SST. Complies with NEMA 4X, IP66/68 W. Fill Fluid: Silicone (DC200/20, DC704), Glycerin and Water, Neobee M20 Propylene Glycol. Cover O-Rings: Buna N. Identification Plate: 316 SST.
Mounting	Side or top mounted.
Approximate Weights	8 kg (18 lb) – Sanitary Model. 12 kg (26 lb) – Industrial Model.

Viton and Teflon are trademarks of E. I. DuPont de Nemours & Co. HART® is a trademark of HART® Communication Foundation. Foundation is a trademark of Fieldbus Foundation. Profibus is a trademark of Profibus International

Profibus is a trademark of Profibus International.
This product is protected by US patent numbers 6,234,019 and D439,855.



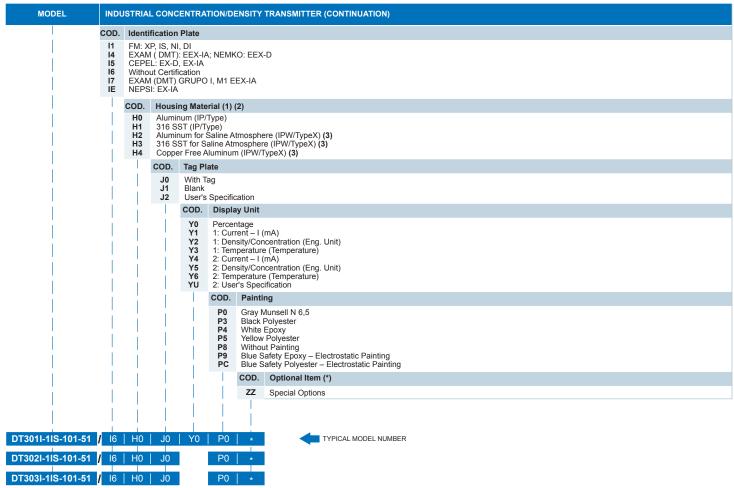




<sup>\*</sup> Leave it blank for no optional items.







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#### Notes

(1) IPX8 tested in 10 meters of water column for 24 hours.

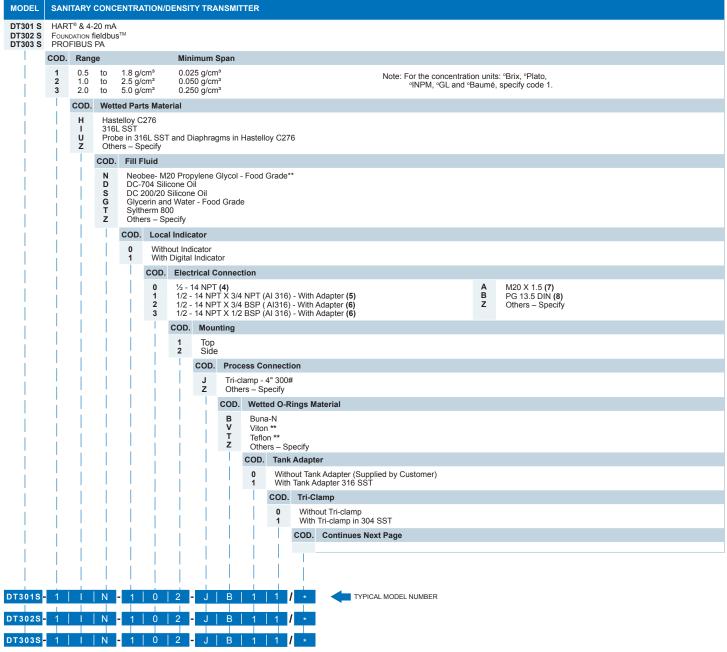
(2) Ingress Protection:

Product	CEPEL	NEMKO / EXAM	FM	CSA	NEPSI
DT30X	IP66/68/W	IP66/68/W	Type 4X/6	Type 4X	IP67

- (3) IPW / TypeX tested for 200 hours according to NBR 8094 / ASTM B 117 standard.
- (4) Certified for use in Explosive Atmosphere (CEPEL, FM, CSA, NEPSI, NEMKO and EXAM).
- (5) Certified for use in Explosive Atmosphere (CEPEL, FM and CSA).
- (6) Options not certified for Explosive Atmosphere.
- (7) Certified for use in Explosive Atmosphere (CEPEL, FM, NEPSI, NEMKO and EXAM).
- (8) Certified for use in Explosive Atmosphere (CEPEL, NEPSI, NEMKO and EXAM).





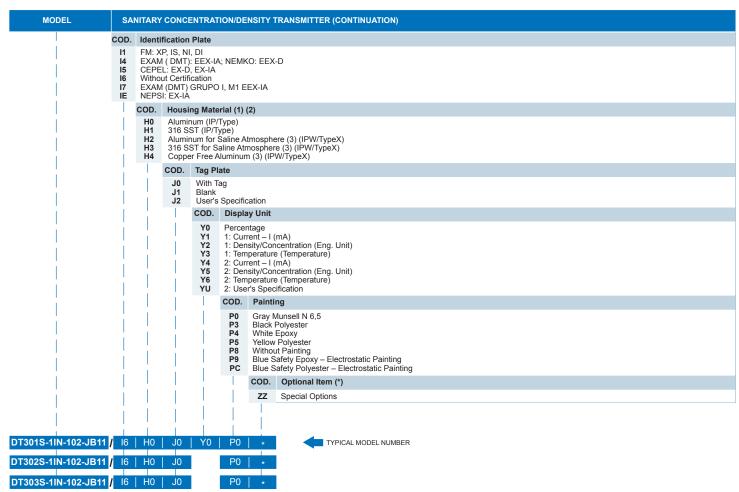


<sup>\*</sup> Leave it blank for no optional items.



<sup>\*\*</sup> Compliant with 3A Standard- 7403.





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#### Notes

- (1) IPX8 tested in 10 meters of water column for 24 hours.
- (2) Ingress Protection:

Product	CEPEL	NEMKO / EXAM	FM	CSA	NEPSI
DT30X	IP66/68/W	IP66/68/W	Type 4X/6	Type 4X	IP67

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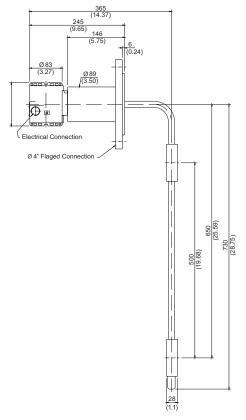
- (4) Certified for use in Explosive Atmosphere (CEPEL, FM, CSA, NEPSI, NEMKO and EXAM).
- (5) Certified for use in Explosive Atmosphere (CEPEL, FM and CSA).
- (6) Options not certified for Explosive Atmosphere.
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- (8) Certified for use in Explosive Atmosphere (CEPEL, NEPSI, NEMKO and EXAM).



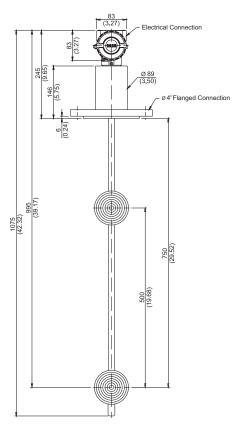


# **Industrial Model**

Dimensions are millimeters (inches)

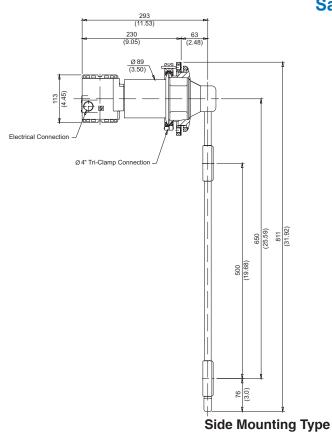


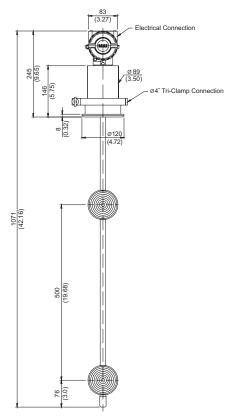
**Side Mounting Type** 



**Top Mounting Type** 

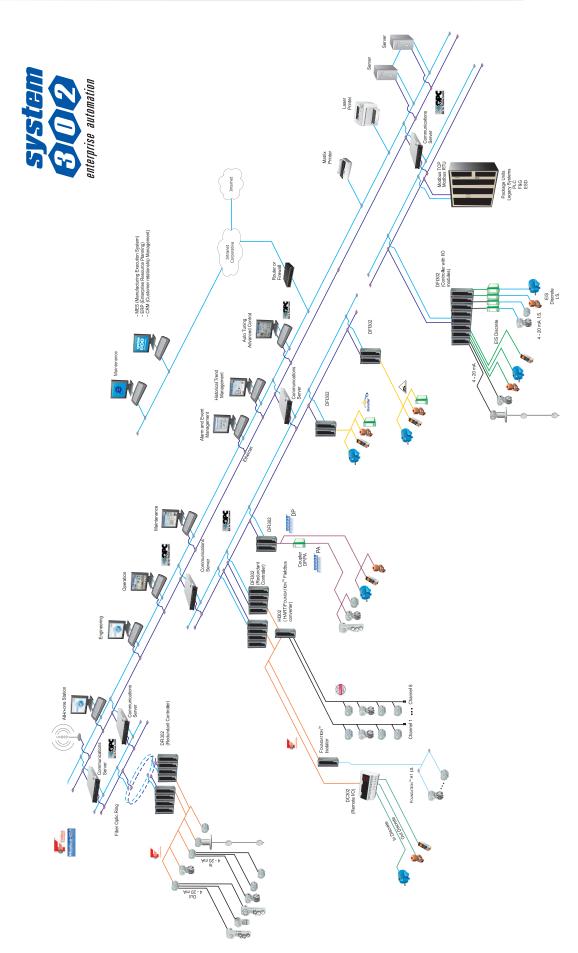
# **Sanitary Model**





**Top Mounting Type** 





DT300 Series

## **Pressure**

## Pressure, Level and Flow

#### Level **Density/Concentration**

DT301

**DT302** 

**PROFO**\* DT303











**Pressure Transmitter with** high performance

**RD400** 

Intelligent Density / **Level Transmitter** Concentration **Transmitter** 



**Pressure** 

**Gauge Economic Capacitive Pressure** Transmitter

Pressure **Transmitter** 

# Position





**Valve Positioner** 



**Valve Positioner** with auto tuning

TT411



Valve Positioner with remote sensor



**Position Transmitter** 

# **Temperature**

# TT301 TT302 **@@@@**\* TT303

**Temperature Transmitter** 



**Panel Mounting Temperature Transmitter** 



**Head Mouting Temperature** 

**Transmitter** 

## **Junction Box**

**Interfaces** 



3 Ways Junction Box



**4 Ways Junction Box** JM400

# Configurators

**HART®** Configurator **Interface CONF401** 



**HART®** Configurator **Interface DDCON 100** 



**HART®** Configurator for Palm HPC301



HART-RS232 **Interface HI311** 



**HART-USB Interface** HI321





## Converters













**Fieldbus to Pneumatic Signal Converter** 

**Current to Fieldbus** Converter

**Fieldbus to Current** Converter

HART® / Fieldbus Interface HI302

HART® / Current **Converter HCC301** 

## **Controllers**



**Programmable Logical** Controller LC700



**Digital Controller** CD600Plus



**Interface Universal Fieldbus DFI302** 



## **Systems**



**ProcessView Process Visualization Tool** 





Studio302 **System302 Management Tool** 

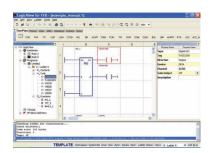




**Equipment Database Plant Information Management** 



**AssetView On Line Plant Asset Management Tool** 



LogicView IEC61131 **Programming Tool** 



# Syscon **System Configurator**



Specifications and information are subject to change without notice. Up-to-date address information is available on our website.

web: www.smar.com/contactus.asp

